

## PAC HV

## Filtration Control Agent Description PAC-HV, a high molecular weight polyanionic cellulose, provides filtration control and supplementary viscosity in most water-based drilling fluids. **Applications/functions** Control filtration rates Retard shale swelling and disintegration Provide supplementary viscosity in fresh water, sea water, and brine-• based fluids Advantages Effective in fresh water, salt water, and brine-based fluids. Example PAC-HV Application in 4% NaCl Solution Containing 15 lb / bbl Hydrated Bentonite. PAC-HV Concentration, lbs 0 0,5 1.0 2,0 Apparent viscosity, cP 9.5 7,5 15 44 7 12 27 Plastic viscosity, cP 3 Limiting dynamic stress shear, lb./100 sq. foot 13 1 6 34 Ultimate static shear stress after 0 9 6 1 10 sec. rest, lb./100 sq. foot Ultimate static shear stress after 10 min. rest, lb./100 sq. foot 6 2 4 38 7,4 7,6 7,8 7,6 pН API Fluid loss, ml/30 s 41.0 9,8 6,3 4,0 Effective in small concentrations for viscosity and filtration control • Stable at temperatures up to 300°F (149°C) • Effective in moderate to high pH systems • Nontoxic • Does not require a bactericide • White or tan powder **Typical properties** Appearance • Bulk density, lb/ft3 40 - 55 8 pH, (1% aqueous solution) **Recommended treatment** Add 1.43-5.71 kg/m<sup>3</sup> of PAC-HV slowly through the mud hopper. Package PAC-HV is packaged in 25 kg sacks.